

Reference code: GB3299-MARI

Title: Jaguar Marine Collection

Name of creator: Jaguar Land Rover Limited

Dates of creation of material: c. 1952-2003

Level of description: fonds

Extent: 3 boxes

Administrative history: The original company was established at Blackpool in Lancashire, on 4 September 1922, as a partnership between William Lyons (1901-1985, knighted 1956) and William Walmsley (1891-1960), trading as the Swallow Side Car Company. 1926, change of name to Swallow Side Car and Coach Building Company. 1928, moved from Blackpool to Foleshill, Coventry. Swallow Coachbuilding was registered as a limited company in 1930. SS Cars Limited was incorporated on 10 October 1933, with a public share issue in January 1934. Walmsley left the company at this point. The sidecar business was devolved to Swallow Sidecars (1935) Limited, which was sold to the Helliwell Group in December 1944. In 1939, Motor Panels (Coventry) Limited was bought by SS Cars Limited but was sold in 1943 to Rubery Owen.

Jaguar Cars Limited was incorporated on 11 November 1937, and in April 1945 became the main operating company, with SS Cars Limited as a subsidiary. In 1952, the company moved to Browns Lane, Allesley, Coventry. In 1954, a subsidiary company was established in the USA, as the Jaguar Cars North American Corporation.

The following companies were taken over by Jaguar Cars Limited: The Daimler Company in May 1960, including its subsidiaries such as Lanchester, Barker and Hooper, which were all bought from the BSA Group; Guy Motors Limited, Wolverhampton, in 1961; Coventry Climax Engines Limited, Coventry, in 1963; Henry Meadows Limited, Wolverhampton, in 1964.

In July 1966, Jaguar Cars Limited and its subsidiary companies merged with the British Motor Corporation (BMC) to form a joint holding company, British Motor Holdings (BMH). In January 1968, BMH merged with Leyland to form British Leyland Motor Corporation which underwent several reorganisations and was de facto nationalised in 1975. Sir William Lyons had retired in May 1972. Jaguar Cars Limited had ceased to exist as an operating company by 1 January 1973 and then became part of British Leyland (UK) Limited, also known as BL UK Limited, later BL Cars Limited. Jaguar became part of BL's Specialist Car Division which in 1978 was re-named Jaguar Rover Triumph. Coventry Climax, Guy and Henry Meadows were assigned to other divisions of the BL group. In 1983, Jaguar was a founder member of the Jaguar Daimler Heritage Trust.

In 1984, BL sold Jaguar (including Daimler) via a public share issue on the London Stock Exchange in a new company, Jaguar Cars plc, which had a subsidiary operating company, Jaguar Cars Limited, and a US subsidiary, Jaguar Cars Inc. Jaguar had an interest in two joint operations, Venture Pressings Limited together with GKN (1988-1994), and Jaguar Sport together with Tom Walkinshaw (1988-c.1994), with a subsidiary company XJ220 Limited.

In December 1989, Jaguar Cars plc accepted an offer for its shares from the Ford Motor Company, and became a wholly owned subsidiary of Ford. Subsequently, following other acquisitions by Ford including Land Rover in 2000, from 2001 Jaguar, Land Rover, Aston Martin and Volvo were merged to form the Premier Automotive Group (PAG), which was a Ford subsidiary. In 2006, with the closure of the Browns Lane factory, the registered office of Jaguar Cars was moved to Whitley, Coventry. In 2008, Ford sold Jaguar and Land Rover to the Tata Group, which

established a wholly-owned subsidiary under the name of Jaguar Land Rover, with headquarters at Gaydon in Warwickshire.

Scope and content: Jaguar Marine Collection: Jaguar dabbled with marine engines to a limited extent from the early 1950's including the provision of XK engines to Manchester solicitor Norman Buckley for his racing speed boats.

When Jaguar bought Daimler in 1960 it acquired the 2.5 litre V8 petrol engine fitted to the SP250 sports car and this was fitted in Buckley's speed boat Miss Windermere. The engine was offered commercially, and a number of boat manufacturer's expressed interest including Healey who supplied a boat to Sir William Lyons. In January 1962 Phil Weaver, Superintendent of the Jaguar Experimental Department, visited the Earls Court Boat Show and collected competitors' brochures, presumably to better understand the market requirements. By this time truck derived marine diesel engines were becoming more widely available with the advantages over petrol engines of better fuel economy and less volatile fuel. In any case by the end of 1962 the SP250 engine was installed in a version of the Jaguar Mark 2 saloon car branded a Daimler, and it was decided not to continue to offer the engine for marine applications due to manufacturing capacity constraints.

Subsequently in 1977 a Jaguar V12 engine prepared by Forward Engineering was fitted in a record breaking speed boat owned and driven by Tony Fahey, and sponsored by Vladivar Vodka. In the early 1980s two Jaguar V12 engines were installed in an offshore powerboat sponsored by Jaguar known as The Legend which won a number of UK offshore races.

The collection comprises internal test records, technical sketches, memoranda, correspondence, photographs, brochures, and press cuttings relating to Jaguar and Daimler marine engines. It also includes brochures relating to competitive engines, and service information relating to the Warner Velvet Drive marine transmission.

Access conditions: Open

Conditions governing reproduction: No restrictions on copying or quotation other than statutory regulations and preservation concerns

Immediate source of acquisition: Most items sourced from Phil Weaver's files, and others from the Jaguar PR department

Archivist's note: Fonds level description created by K Knight in January 2015

MARI/001 Jaguar and Other Marine Publications: Brochures, price lists, press cuttings, and technical bulletins relating to Jaguar and other marine engines, and transmissions

<u>MARI/001/001</u>	<u>Jaguar Marine Related Publications: Jaguar, and other publications relating to Jaguar marine activities</u>		
<u>MARI/001/001/001</u>	<u>Jaguar Marine Publications: Brochures and price lists for Jaguar Related Marine Engines</u>	<u>c. 1962</u>	
MARI/001/001/001/001	Jaguar Marine Brochures and Price Lists: Brochures and price lists for Jaguar group marine engines	c. 1962	
MARI/001/001/001/001/001/001	Brochures and Price Lists of the Daimler 2.5 litre Marine Engine: Twenty-two brochures, and price lists for the Daimler 2.5 litre marine engine.	c. 1962	22 items
<u>MARI/001/001/002</u>	<u>Other Publications Relating to Jaguar Marine Activities: Press items relating to Jaguar Marine Activities</u>		
MARI/001/001/002/001	Jaguar Related Press Cuttings: Press cuttings relating to Daimler and Jaguar engined powerboats.	1958-1985	
MARI/001/001/002/001/001	Press Items About the Powerboat Racing Exploits of Norman Buckley: Press items about the powerboat racing exploits of Norman Buckley: <ul style="list-style-type: none"> • Two copies of The Jaguar Apprentices Magazine article by Buckley about Jaguar engined boats. • Article in The Jaguar Apprentices Magazine by Phil Weaver about Norman Buckley's water speed record in Miss Windermere III. • Photographs of Misses Windermere II and IV. • Two Jaguar press releases about water speed records in Miss Windermere IV. 	1958-1970	4 items
MARI/001/001/002/001/002	Press Cuttings Relating to Jaguar Engined Powerboats of the Early 1980s: Peter Stuyvesant Cowes Classic 83 offshore powerboat racing programme, enclosing: <ul style="list-style-type: none"> • Three articles in Jaguar Topics, and fact sheet about company involvement in powerboat racing. • Draft press release on Jaguar Power for the Annual World Offshore Powerboat Championship. • Extracts from Powerboat and Waterskiing magazine relating to Jaguar engined powerboats. • Articles in Motor Boat and Yachting and an unknown newspaper about the 1984 London-Calais-London powerboat race. • Article in Autocar magazine about the Jaguar engined offshore racing powerboat The Legend. • Article by Ray Bulman entitled On the Crest of a Wave about Jaguar engined powerboats. • Draft press release, and two colour photographs of the Jaguar engined powerboat The Legend. • Issue 2 of the Jaguar magazine Legend in French including an article about the Jaguar engined powerboat the Legend. • Copy of an article from an unknown publication about an unsuccessful attempt by a Jaguar engined powerboat . 	October 1981-July 1985	11 items

- Article from Jaguar World about Daimler powered boats.
- Photograph from 1946 Jaguar Journal of marine themed carnival float created by employees.

<u>MARI/001/002</u>	<u>Non Jaguar Marine Related Publications: Other marine publications found in the Jaguar files but not related to Jaguar activities.</u>		
<u>MARI/001/002/001</u>	<u>Other Company Marine Publications: Non Jaguar marine engine, boat, and ancillary equipment manufacturers' publications.</u>	<u>1959-62</u>	
MARI/001/002/001/001	Non Jaguar Brochures and Price Lists: Non Jaguar marine engine, boat, and ancillary equipment brochures, and price lists found in the Jaguar marine files.	1959-1962	
MARI/001/002/001/001/001	GM Marine Engine Promotional Material: GM marine diesel engine folder containing: <ul style="list-style-type: none"> • Engine and equipment brochure. • Flyer promoting the benefits of diesel engines for boats from 22 feet up. • Information booklet describing the differences between: <ul style="list-style-type: none"> • Diesel and petrol (gasoline) engines. • 2 cycle and 4 cycle engines. • Different diesel engine fuelling systems. • Different diesel engine fuels. • Specific brochures for: <ul style="list-style-type: none"> • Series 53, in line 3 and 4 cylinder engines. • Series 53, V-6 cylinder engines. • Series 71, V-6 and V-8 cylinder engines. 	c. 1960	11 items
MARI/001/002/001/001/002	Perkins Marine Engine Brochures: Perkins brochures for the following marine engines: <ul style="list-style-type: none"> • 6.354 (M). (including price list) • 4.107 (M). • 4.99 (M). • 2 copies of S6 (M). • 6.305 (M). • P4 (M). 	c. 1962	7 items
MARI/001/002/001/001/003	Perkins Marine Diesel Engine Price List: Perkins marine diesel engine price list.	January 1962	1 volume
MARI/001/002/001/001/004	Perkins Promotional Newspapers: Perkins promotional newspapers entitled Marine Diesel News: <ul style="list-style-type: none"> • Earls Court London Boat Show edition. • Scottish Boat Show edition. 	c. 1962	2 items
MARI/001/002/001/001/005	Warner Gear Division Brochure: Two copies of Warner Gear Division brochure on Velvet Drive transmission.	c. 1962	2 items
MARI/001/002/001/001/006	Volvo Penta Marine Engine Promotional Material: Volvo Penta marine engine brochures, and UK Price lists for the following: <ul style="list-style-type: none"> • MB36 V8 petrol engine. • BB70 and MB 16 4 cylinder petrol engines. • BB25 4 cylinder petrol/paraffin engine. • C23 2 cylinder petrol/paraffin engine. • Aquamatic inboard/outboard engine. • TIMD96 turbocharged 6 cylinder diesel engine. • MD67 and MD47 6 cylinder diesel engines. • MD4 4 cylinder diesel engine. • MD1 single cylinder diesel engine. • Penta E-7 and E-30 outboard engines. 	c. 1962	11 items

	<ul style="list-style-type: none"> • Penta E-3 outboard engine. 		
MARI/001/002/ 001/001/007	OMC 480 Engine Flyer: OMC 480 inboard/outboard engine flyer.	c. 1962	1 sheet
MARI/001/002/ 001/001/008	Parsons Marine Engine Promotional Material: Parsons marine engine brochures, specification and code lists, and price lists for: <ul style="list-style-type: none"> • Sea Consul 4 cylinder and Sea Zephyr 6 cylinder petrol engines. • Porbeagle 4 cylinder diesel engine. • Barracuda 6 cylinder diesel engine. • Pike 4 cylinder diesel engine with Marinomatic transmission. • Perigrine 3 cylinder diesel engine. • Merganser 2 cylinder diesel engine. • Goosander single cylinder diesel engine. 	1961-1962	7 items
MARI/001/002/ 001/001/009	Parsons Marine Gearbox Promotional Material: Parsons marine gearbox promotional material: <ul style="list-style-type: none"> • Motor Boat and Yachting magazine article entitled A New Parsons Reverse Gear. • Parsons marine reverse and reduction gearbox price list. • Parsons Renk marine reversing gearbox brochure. 	1961	3 items
MARI/001/002/ 001/001/010	Parsons Marine Equipment Promotional Material: Parsons marine equipment brochures, and price lists for: <ul style="list-style-type: none"> • Seeflo water circulation indicators. • Stern gear and propellers. • Water injection exhaust silencers. • Marine and industrial gear pumps. 	15 March 1961	8 items
MARI/001/002/ 001/001/011	RJC Marine Promotional Material: RJC marine diesel propulsion units brochure.	c. 1962	1 item
MARI/001/002/ 001/001/012	ZF Promotional Material: <ul style="list-style-type: none"> • Brochure about the history of the company entitled Teeth and Gears. • Paper entitled ZF Marine Reversing Gears by E Hartmann. • Brochure entitled ZF Marine Reversing Gears. 	1959-1960	3 items
MARI/001/002/ 001/001/013	Flyer on Shippelle Saifjets: Flyer about Shippelle Saifjets marine jet propulsion units.	c. 1960	1 item
MARI/001/002/ 001/001/014	Flyer on Teleflex Outboard Motor Control: Flyer about Teleflex single lever outboard motor controls.	c. 1960	1 item
MARI/001/002/ 001/001/015	Sutton Power Units Ltd Promotional Material: Sutton Power Units Ltd brochures and price lists on: <ul style="list-style-type: none"> • Aquadrive inboard/outboard marine power unit. • Merak Star class 4cylinder inboard marine diesel power unit. • Saiph class 6 cylinder inboard marine diesel power unit. 	c. 1962	6 items
MARI/001/002/ 001/001/016	File Labeled Boats and Engines: File labeled Boats and Engines containing the following promotional publications: <ul style="list-style-type: none"> • Reprint of an article in Ford Times entitled Success for Ford Marine Power about the 1961 International Offshore Powerboat Race between Cowes and Torquay in the UK. • Leaflet identifying applications of Ford of Britain marine engines. • Brochure and price list for small light alloy boats built by A E Freezer &Co.Ltd. • Leaflet for motor and sailing yachts built by C. Van Lent & Zonen. • Price lists, flyers, and data sheets for Rootes Super Snipe and Sunbeam Alpine marine petrol engines. • Brochure for Canadian Interceptor petrol inboard/outboard power units made by Trent & Perrin. 	c. 1962	1 folder

- Leaflet for Rolls Royce LM 841 petrol marine engine.
- Leaflet for CRM 18D marine diesel engine.
- Leaflet for Bristol automatic marine gearbox with single lever control system.
- Article from Motor Boat and Yachting entitled Bristol Reverse Gearbox for Fast Runabouts.
- Leaflet for Westerbeke Four 99 marine diesel engine.
- Bulletin from Graymarine regarding 1961 marine power units including:
 - Summary of compact range.
 - US prices of 109BT and 4-85 models.
 - Two brochures on V-8, and 4 and 6 cylinder petrol, and 4 and 6 cylinder diesel power units.
 - British price list of complete range.
 - Installation drawing of V8 fireball direct drive power unit.
- Booklet from Dunlop Rubber Company describing their marine equipment.
- Leaflet from Dunlop on their Seamaster life rafts.
- Brochure and price list from Dunlop on their water lubricated rubber bearings.
- Datasheets on Metalastic rubber couplings and mountings for marine power units.
- Sketch of an un-named marine power unit control system.
- Datasheet for "Amot" Model C thermostats.
- Brochure for Healey 707 sports boats.
- Brochure for Sportsman Boats.

MARI/001/002/ 001/002	Non Jaguar Technical Bulletins: Non Jaguar marine component assembly, installation, and service bulletins together with other communications found in the Jaguar marine files.	March 1960-May 1963	
MARI/001/002/ 001/002/001	Warner Gear Division Installation and Service Bulletins: Warner Gear Division Installation and Service Bulletins relating to the Velvet Drive marine transmission: <ul style="list-style-type: none"> • 71-9B, 71-9C, 71-28C Service Bushings. • Untitled, relating to the proper oil and oil level. • Proper Snap Ring Selection in Re-Assembling Transmissions. Re: Models 70 and 71 Direct Drive Service Manuals. • Untitled, relating to oil cooler installations. • Proper Snap Ring Selection in Re-Assembling Transmissions. Re: Models 72 Direct Drive Service Manual. • Correct Installation of Replacement Oil Seals. Re: Models 70, 71 and 72 Direct Drive Service Manuals. • Untitled, relating to failures of front oil seals. • Pinion Service Kits. • Correct Oil level. • Untitled, relating to the removal of the poppet ball and spring from the control lever assembly. • C71-19 Motor Reinforcement Bracket for the C71-A10 Electric Shift Motor. • Revision in Output Shaft Planetary Cage Assembly, Output Shaft Bearing, Transmission Companion Flange and Output Shaft and nut for the 2.57:1 and 2.91 reduction ratios in the Model 70C and 71C. • Proper Snap Ring Selection in Re-Assembling Transmissions. Re: Model 72 Direct Drive Service Manual. 	25 August 1960-10 May 1963	1 folder

	<ul style="list-style-type: none"> • Elimination of Pressure Regulator Valve Buzz. • New Dipstick Assembly 		
MARI/001/002/ 001/002/002	Warner Gear Division Parts Lists: Warner Gear Division parts lists for the C71-A10 transmission control system.	17 September 1962	5 sheets
MARI/001/002/ 001/002/003	Warner Gear Division Kit Assembly Instructions: Warner Gear Division Kit Assembly Instructions for the Velvet Drive marine transmission electric controls: <ul style="list-style-type: none"> • Dual station single lever operation R.H. • Dual station single lever operation L.H. • Dual station push button operation. • Single station single lever operation R.H. • Single station single lever operation L.H. • Single station push button operation. • Assembly instructions for the Velvet Drive transmission neutral switch kit. 	c. 1960	1 folder
MARI/001/002/ 001/002/004	Warner Gear Division Price Lists: Warner Gear Division Velvet Drive C Series marine transmission price lists: <ul style="list-style-type: none"> • Pages 1-4. • Update to page 2. 	1 December 1960-11 January 1962	7 sheets
MARI/001/002/ 001/002/005	Warner Gear Division Trouble Shooting Charts: Warner Gear Division Velvet Drive transmission trouble shooting charts.	March 1960	3 sheets
MARI/001/002/ 001/002/006	Warner Gear Division Letter: Warner Gear Division letter to C F Weaver of Jaguar advising the availability of dual station controls for the Velvet Drive marine transmission.	22 October 1962	2 sheets
MARI/001/002/ 001/002/007	Warner Gear Division Service and Maintenance Procedures: Warner Gear Division Velvet Drive service and maintenance procedures.	c. 1960	1 sheet
MARI/001/002/ 001/002/008	Warner Gear Division Flyer: Warner Gear Division flyer for electric control of the Velvet Drive transmission.	c. 1960	1 sheet
MARI/001/002/ 001/002/009	Warner Gear Division Blueprint: Warner Gear Division blueprint for an oil cooler.	5 February 1961	1 sheet

MARI/002 Jaguar and Other Marine Papers: Jaguar and other papers, internal reports, test bed records, correspondence, photographs, technical sketches, and press releases, mainly relating to Jaguar marine engines

<u>MARI/002/001</u>	<u>Jaguar Marine Related Papers: Jaguar marine related internal reports, engine test bed records, correspondence, photographs, technical sketches, and press releases</u>		
MARI/002/001/ 001	Performance Test Results for Two Jaguar XK engines: File containing performance test results for two 3.5 litre Jaguar XK engines for a Buckley racing boat.	17 April 1951-2 July 1952	1 folder
MARI/002/001/ 002	Notebook Containing Test Bed Records: Notebook containing test bed records for eight Jaguar 3.8 litre marine engines.	April 1963	1 volume
MARI/002/001/ 003	Fax from Jaguar Service to Hunter Engineering about the Turbeau 5.5 litre Engine: Fax message from M J Dick, Jaguar Service to Rosie Anne of Hunter Engineering with details of the Turbeau (sic) 5.5 litre V12 turbocharged marine engine.	8 September 1993	9 sheets
MARI/002/001/ 004	File Entitled Miss Windermere IV 1960: File entitled Miss Windermere 1V 1960 containing a copy of the Miss Windermere IV dry sump engine lubrication system layout, and sketches of fuel tank outlet components.	c. 1960	4 sheets
MARI/002/001/ 005	Correspondence File: File containing: <ul style="list-style-type: none"> • Correspondence from C P Weaver Superintendent of Jaguar 	c. 1967	3 items

	experimental department, regarding the performance of a Daimler SP 250 engine in a power boat.		
	<ul style="list-style-type: none"> • Correspondence from F R W England Assistant Managing Director of Jaguar, regarding possible sponsorship of a Jaguar engined power boat Tramontana II in the Bahamas 500 race. • Handwritten list of engine parts for power boat Tramontana II. 		
MARI/002/001/006	Photographs of a Mathway and Daimler CD/650 marine engine.:Two photographs of a Mathway and Daimler CD/650 6 cylinder marine engine.	1959	2 prints
MARI/002/001/007	Various Technical Data: Folder containing handwritten notes on: <ul style="list-style-type: none"> • Heat rejection data for a 6 cylinder Jaguar 4.2 litre engine. • List of parts for Vosper Ltd. • Engineering sketch of a drive shaft insert for a power boat propeller. • Cooling system performance data for an unknown engine. 	Unknown	4 items
MARI/002/001/008	History, Description and Photographs of Daimler Engined Speed Boat Little Miss Windermere: File containing: <ul style="list-style-type: none"> • History and description of Daimler V8 engined speed boat Little Miss Windermere. • Nine photographs of Little Miss Windermere. • Two business cards of the current (c. 2014) owner S Pickford. 	c. 1996	1 folder
MARI/002/001/009	Phil Weaver's Marine Engine File: File collected by Phil Weaver (superintendent of Jaguar experimental department) containing: <ul style="list-style-type: none"> • Sketch of Miss Windermere IV engine lubrication system layout. • Correspondence including a letter from F R W England Assistant Managing Director of Jaguar, regarding the availability of the Daimler SP 250 engine for series installation in a Simmonds Speedboat. • Letter to Mr Smart of Jaguar regarding the cost of two E Type engines for marine use. • Letter to Coombs & Son (Guildford) Ltd. regarding corrosion of a boat's propellers. • Correspondence with Moonfleet Marine Craft regarding a lost letter. • Correspondence relating to the installation of Daimler SP 250 2.5 litre marine engines in a cruiser: <ul style="list-style-type: none"> • With Brooke Marine regarding the efficiency of the Warner Velvet Drive transmission. • With Brooke Marine regarding the air intake and exhaust systems. • With CleghornWaring regarding a cooling water pump. • From Brooke Marine regarding sea trials. • Internal Daimler and Jaguar Cars communications regarding the supply of an SP250 engine to Waterhead Marine. • Correspondence with Lloyd Roach Engineering regarding heat exchangers. • Correspondence with Bristol Aerojet regarding the use of a step up gearbox for the Daimler SP 250 engine with a water jet propulsion unit. • Letter to J Coombes regarding the specification of two Warner Velvet Drive marine gearboxes. • Quotation from CleghornWaring for a Jabsco cooling water pump. • Internal report regarding the performance of an SP250 marine engine 	1960-1962	1 folder

- Internal report on the condition of two SP250 engines installed in cruiser "Ocean Pirate".
- Letter from Brooke Marine regarding engine controls for "Ocean Pirate".
- Letter to Bristol Aeroplane Co regarding installation of the Daimler SP250 marine engine.
- Letter to F Carvill giving the details of a propeller consultant.
- Post Card from boat builders Fenn & Wood Ltd regarding an engine control unit.
- Internal Daimler report on marine power units at the Boat Show.
- Advance Programme for the Daily Express 1962 International Offshore Powerboat Race.
- Correspondence with Brooke Marine with pre running instructions for the SP250 marine power unit.
- Letter from Smiths Motor Accessories regarding engine instruments.
- Letter from Brooke Marine regarding collection of engines.
- Letters to Brooke Marine regarding SP250 marine engine:
 - Controls and carburetor drain tubes.
 - Electrical wiring.
 - Installation details.
- Internal company report on the engines installed in Mr Norman Buckley's Simmonds speed boat.
- Internal company report on the performance of the SP250 engine for Brooke Marine.
- Internal communication from F R W England regarding the supply of three SP250 engines.
- Letters to Brooke Marine covering the supply of drawings for various engine related components.
- Correspondence with Simmonds Speed Boats regarding work by Motor Panels on N Buckley's boat.
- Internal company report on modifications and performance of a Daimler SP250 marine engine.
- Letter to Simmonds Speedwork covering a power curve for the SP250 engine.
- Two copies of a letter to Healey Marine regarding installation of the SP250 engine.
- Letter to N Buckley regarding propeller shaft machining.
- Correspondence with Simmonds Speedwork regarding necessary modifications to N Buckley's Simmonds speed boat in order to install the SP250 engine, including the approval from W M Heynes Jaguar Chief Engineer to procure the required unique engine components.
- Letter to Folland Aircraft regarding a scale drawing of the SP250 engine.
- Letter from Coventry Radiator and Presswork offering suitable cooling equipment for the SP250 marine engine, including drawings.
- Two copies of an internal company report on the Folland hovercraft project.
- Letter to Warner Gear Division of Borg Warner Corporation regarding a gearbox.
- Correspondence with Simmonds Speedboats and Simmonds Speedwork regarding the installation of an SP250 engine into N Buckley's speed boat.
- Letters from Marine Power (Poole) Ltd covering a catalogue,

installation drawings, and prices of Graymarine compact engines.

- Letter from Cleghorn Waring regarding a Jabsco cooling water pump.
- Letter from F R W England to J H Westerbeke discussing exhibits at the Chicago Boat Show.
- Correspondence with Mr E G Trett regarding the SP250 marine engine.
- Letter to Borg Warner requesting supply of a Velvet Drive transmission.
- Letter to Freeman Marine regarding supply of SP250 engine for marine applications.
- Letters from Folland Aircraft regarding the use of a Jaguar engine for experimental purposes.
- Internal Daimler memo regarding a revised oil dipstick for the SP250 engine.
- Internal Jaguar memo regarding an SP250 engine in Sir William Lyons Healey speed boat.
- Letter from Thames Marine Propulsion regarding their Type 12000 Hydraulic Marine Gearbox.
- Internal communications regarding proposed ratings for the SP250 marine engine.
- Internal communication on using Jaguar and Daimler engines for marine propulsion.
- Letter from Symonds Speedwork regarding suitable propellers for Healey speedboats.
- Letter of thanks to Borg-Warner for information on their Velvet Drive marine transmission.
- Letter to Thames Marine Propulsion Ltd enquiring about their oil operated reverse gear system.
- Internal memo requesting power ratings for Jaguar engines.
- Two copies of a letter to Simmonds Speedwork regarding propeller proposals for Sir William Lyons.
- Letters to Stannus Propeller Co. and Michigan Wheel Co. requesting details of their propellers.
- Arrangements for the Severn Motor Yacht Club June 1960 regatta.
- Two copies of a report on the installation of a Jaguar 3.4 litre engine in a Healey speedboat.
- Letter to J R J Mansbridge Ltd. outlining three types of cooling that could be used for marine applications of the Jaguar 3.4 litre engine.
- Letter from W M Heynes regarding the engine installation in a Healey speedboat.
- Letters from Metalastic Ltd regarding engine mountings for Sir William Lyons boat.
- Correspondence regarding the installation of a Jaguar or V-8 SP250 engine in Sir William Lyons' Healey speedboat.

MARI/002/001/ 010	Memo to F R W England Comparing the Gray Fireball Engine with the Daimler SP250 Engine: Handwritten memo to F R W England comparing the key dimensions of the Gray Fireball marine engine with the Daimler SP250 engine.	1959	5 sheets
MARI/002/001/ 011	Letter to F R W England about the Powerboat Exploits of C von Mayernberg: Letter to F R W England from Overseas Motor Sales GMBH covering press reports about the exploits of C von Mayernberg with a Jaguar engined powerboat, and requesting	24 January 1954	1 item

	support.		
MARI/002/001/ 012	File Labeled "Tony Fahey": File labeled Tony Fahey containing: <ul style="list-style-type: none"> • Performance data for a Jaguar V12 engine. • Press release by The Forward Engineering Co. Ltd. about a V12 Jaguar engined racing hydroplane named Windermere V (or Vladivar in recognition of its sponsors). • Article in Jaguar in-house newspaper Topics about water speed records broken by Tony Fahey in Miss Windermere V. • Two draft news stories about water speed records broken by Tony Fahey in Vladivar. • List of water speed records as at 1976 and 1982. • Sponsorship proposal by Forward Engineering with draft news story about water speed records broken by Vladivar. • Test report on a Jaguar V12 engine. • Collection of press releases concerning the water speed records broken by Tony Fahey in Vladivar on Lake Windermere. • Article in Motor Boat and Yachting Magazine about plans to break the water speed record. • Forward Engineering catalogue of Jaguar engine enhancements. • Draft Forward Engineering sponsorship proposal. • Three copies of Coventry Evening Telegraph newspaper article about Vladivar record boat. • Letter from K F G Kirby of Shell Sport to R Berry Marketing Director of Jaguar about publicity aspects of the water speed record attempt and a press article about Miss Windermere V. • Letter from K F G Kirby of Shell Sport to R Berry of Jaguar confirming Shell Sport's support for Tony Fahey's record attempts. • Photograph of Sir William Lyons, Tony Fahey, Phil Weaver, and Ron Beaty. • Article in The Guardian Newspaper on Tony Fahey's successful water speed record attempt. • Two photographs of Tony Fahey on Vladivar. • Three Greenall Whitley press releases about Tony Fahey's forthcoming water speed record attempt. • Coventry Evening Telegraph article about Tony Fahey's successful water speed record attempt. 	1976-1977	1 folder
MARI/002/001/ 013	File Labeled Power Boat Details: File labelled Power Boat Details containing: <ul style="list-style-type: none"> • A report on the 1962 Earls Court Boat Show. • A letter from T C Powell of Universal Power Drives requesting sponsorship of a Jaguar engined power boat Tramontana II in the Bahamas 500 race. • Copies of correspondence regarding the installation of a Daimler SP 250 engine in a Simmonds speedboat for Mr Norman Buckley 	1960-1967	1 file
MARI/002/002	Non-Jaguar Marine Related Papers: Non Jaguar marine related papers, magazine articles, and other items found in the Jaguar marine files.	c. 1960-c. 1985	
MARI/002/002/ 001	File Containing Papers not Related to Jaguar Marine Engines: File containing: <ul style="list-style-type: none"> • Handwritten note showing un-named engine and component weights. • Hand drawn sketch of un-named double overhead camshaft (DOHC) V8 power unit with overall dimensions. • Autocar magazine article by R Hutton about a fictional high 	c. 1960-c. 1985	1 folder

performance car powered by a Jaguar V-12 engine proposed by the magazine entitled GTR V12.

- Press release by The Forward Engineering Co. Ltd. about a full sized replica Spitfire aeroplane powered by a modified Jaguar V-12 engine.
- Engineering drawing of XJ8 (E2/4) pedal scheme (drawing number OXX 2004).
- Correspondence and floor plan relating to the Boat Show at Earls Court in the early 1960's.
- Letter regarding C Weaver's attendance at the 1961 Racing Mechanics Dinner.
- Invitation to sponsor Supercat offshore powerboat.